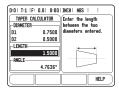
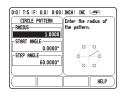


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The most popular digital readout system in the machine tool marketplace, the 200S incorporates flat panel display technology with versatile software to accommodate milling, turning and grinding applications. Designed and manufactured in the USA, ACU-RITE readouts are the first choice of machine tool builders and users alike.



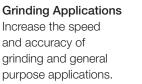




Menu driven taper calculator provides machine to zero ease of use.

Turning Applications

Milling Applications Bolt hole pattern calculations for full and partial circles with on screen graphics.



	200S Technical Data
Display	 2 or 3 Axes 5.7" Monochrome Flat Panel Display
Common Functions	 Job Clock Feed Rate Display Multiple Language Support Absolute/Incremental Near-Zero Warning with Graphics Help Function 16 Tool Offsets/Diameter Preset and Zero Reset 4 Function Calculator/Trig Calculator Instant Inch/mm Conversion Position-Trac[™] Home Reference System Linear/Non-Linear Compensation up to ±9,999 ppm
Milling Specific Functions	 Bolthole Pattern Calculations with Graphics (full and partial circles/linear patterns) Centerline Calculation establish workpiece zero and midpoints Edgefinder/Touch Probe Input Mill Line Step Mill Arc Step
Turning Specific Functions	 Lock Axis Feature establish tool offsets with the tool under load, resulting in reduced tool deflection. Instant radius / diameter conversion Taper calculator Vectoring
Options	 CSS (Constant surface speed) for turning applications I/O (Input/Output) Electronic Edgefinder DRO handle kit, mounting arm, mounting frame
Construction	Die-Cast Metal
Weight	4.85 lbs.
Data Interface	RS-232-C/V.24 Serial Port
Electrical Requirements	 Voltage of 100-240 VAC. Power of 30 VA max. Frequency of 50/60 Hz (+/-3Hz)
Operating Temperature	0° to 45° C (32° to 113° F)
Storage Temperature	-20° to 70° C (-22° to 158° F)

With more than one million in use today, ACU-RITE® Precision Glass Scales withstand the elements of even the harshest machine shop environments. Built to resist changes in size, shape, or density due to temperature and humidity variations, this stability provides exceptional accuracy, resulting in tighter workpiece tolerances.

ACU-RITE[®] scales are available in travel lengths from 1" - 120" and in resolutions from 0.5 μ m (.0002") to 5 μ m (.0002").



ACU-RITE[®]

 HEIDENHAIN CORPORATION

 333 East State Parkway

 Schaumburg, IL 60173-5337 USA

 [∞] (847) 490-1191

 [⊕] (847) 490-3931

 [∞] info@heidenhain.com

www.acu-rite.com



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